

501790

01/01/1997

CATALIZADOR IMPRIEPOX M-10



DESCRIPTION

Epoxy catalyst.
Reagent to be mixed
up with Imprieopox M-10



PREPARACIONES, FONDOS E IMPR.

IMPRIMACIONES HIERRO Y METALES

RECOMMENDED APPLICATIONS

- Reagent to be mixed up with Imprieopox M-10.
- Follow Imprieopox M-10 + Catalizador data sheet guidelines.

PROPERTIES

- Outstanding stability.
- Can easily be added to pigmented Imprieopox M-10 by mixing and stirring products.

PRODUCT DATA SPECIFICATION

- Nature: Epoxy reticulant polyamide.
- Catalyst appearance: Translucent.
- Mixing ration with Imprieopox M-10:
4 parts Imprieopox M-10: 1 part Catalizador Imprieopox M-10 (Catalyst).
- Pot life: 4 hours minimum.
- Mixing appearance: White pigmented.
- Specific gravity: (ASTM D-1475-90):
0,91 + 0,05 Kg./l.
- Viscosity (ASTM-D-1200-88) Cup Ford num 4.
Catalizador Imprieopox M-10: 60 + 15 seconds.

APPLICATION SYSTEMS

- See application

NEW SURFACES PREPARATION

- Proceed as per IMPRIEPOX M-10 + CATALIZADOR (ref. 1780) data sheet indications.

SURFACE RESTORATION

- Proceed as per IMPRIEPOX M-10 + CATALIZADOR (ref. 1780) data sheet indications.

APPLICATION

- Stir product thoroughly before being added to IMPRIEPOX M-10 (ref. 1780).
- Mix both products part A (IMPRIEPOX M-10) with part B (CATALIZADOR IMPRIEPOX M-10) within given mixing ratio proportions and leave mixture to stand for 5 minutes.
- NEVER apply this product on its own.
- Proceed as per IMPRIEPOX M-10 + CATALIZADOR (ref. 1780) data sheet indications.

PROCESSES

Primer

Undercoat

Finish

GENERAL INFORMATION

- Remove off any rust by manual or mechanical brushing, as per new surfaces indications on iron and by-products.
- Remove off any trace of grease as per new surfaces indications.
- Remove off old paint in bad condition.
- Only apply on dry surfaces.
- Apply two coats, one horizontally and the other vertically to conceal surface imperfections or faults due to a wrong application.
- Minimum and maximum time given between coats must be observed.
- Minimum and maximum recommended coat thickness must be observed.
- Do not apply on wet surfaces caused by cold temperatures at night or overheated to avoid reducing and affecting product results in the short and long term.
- Product shelf life: 24 months from manufacturing date, provided is kept in original closed container, in a dry room, at temperatures

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between 5° C and 35° C maximum.

-The current EEC marketing merchansing laws and regulations must be observed and carried out at all times.

-Under the current EEC laws and regulations, norms indicated in container must be observed and carried out at all times.

SAFE AND SAFETY - ENVIROMENT

Do not eat, drink or smoke when using product.
If eye contact occurs, wash with plenty of fresh water.
Toxical product if ingested.
Keep away from children's reach.
Do not empty waste into drains or water courses.
Store product only in dry areas.

ALSO IN SOLVENT BASED PRODUCTS:

Apply product in well-ventilated areas. In case if insufficient ventilation, wear suitable respiratory protective masks.
Wear suitable mask or protective clothing when using spray gun or for the sandpapering and brushing of paint.
Keep area to be painted well ventilated until complete drying of product.
Do not ingest or inhale product. Avoid skin or eye contact. If eye contact occurs, seek medical attention immediately.
Store product only in well ventilated, not-flammable areas.

NOTICE

The information contained herein, is only based on our current knowledge, laboratory tests and practical use under specific circumstances and objective decision. Due to the impossibility to give specific description for every different painting surface and being the nature conditions beyond our control, we are unable to guarantee the total repeatability in every concrete use.

The manufacturer and sales person do not assume any responsibility, unless a specific written agreement has been previously made, for the use of our products derived from the application of our products according to our recommendations, since these are beyond our control.

Due to the constant technical development, our recommendation do not relieve our costumers of the necessity to test our products, on their own responsibility, for suitability for the purpose envisaged, and checked that the information given harein has not been updated. The recommendations given herein sepersede previous ones regarding the same product.

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